

Photo 1

Tuning Auto Focus on a Spirit Series

With the Auto Focus Pin installed as in photo #1, press the **Auto Focus** button on the **Control Panel** while positioned over the working table.

Remove the Auto Focus Pin and replace it with the Manual Focus Pin as in photo #2.

Using the **Up** and **Down** arrows adjacent to the Auto Focus button, (Photo 3) adjust the table so that a sheet of paper can not slide between the Manual Probe and the table surface.

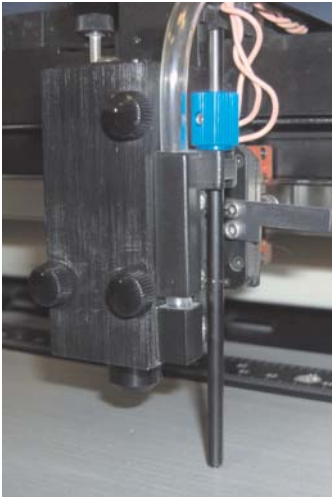


Photo 2

Remove the Manual Focus tool and replace the Auto Focus Pin as in photo #1.

Press **F1** on the laser's Control Panel to go back to the main screen.

Press **F4** and then press the **Down** arrow (Photo 4) once to **Machine Settings**.

Press **Enter**, and then the **Down** arrow once to **Tune Auto Focus** and press **Enter** again.

Press **F4** to save. The table will focus again. Confirm that you did everything correctly by checking with the Manual Focus tool.



Photo 3

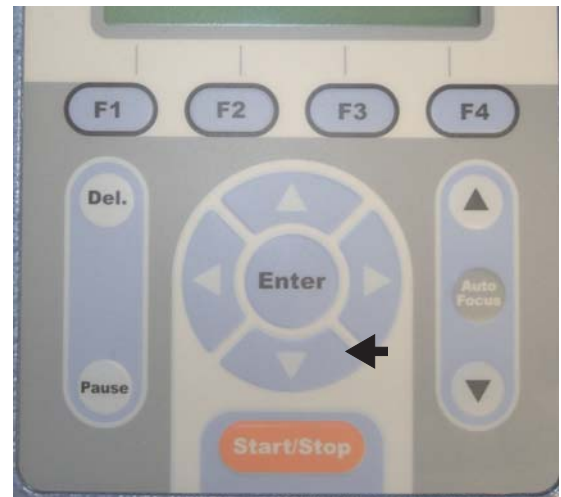


Photo 4